# **Service Bulletin**

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Category Applicable Model/s
T 1995-97 Millenia

Subject BLOWER MOTOR FAN SPEED INCORRECT BLOWER MOTOR INOPERATIVE

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### **APPLICABLE MODELS**

1995 - 97 Millenia

## DESCRIPTION

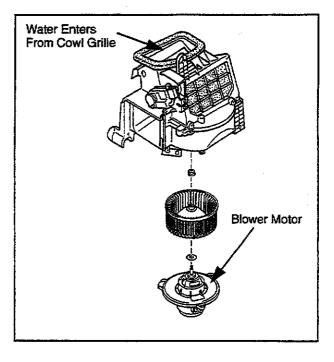
The blower motor fan speed may be incorrect or the fan is inoperative. This is caused by corrosion on the blower motor shaft created by water entering the air ducts and traveling to the blower motor from the blower motor casing.

To prevent water from entering the blower motor assembly, sealant is applied during production. Customers complaining of this concern should have the vehicle inspected and if necessary, repaired according to this bulletin.

NOTE: Other electrical components may be damaged (i.e. power transistor) due to excessive current flow into the circuit.

#### REPAIR PROCEDURE

- 1. Verify the concern.
- 2. Replace the blower motor assembly with a modified part.
- 3. Inspect the power transistor for proper operation. Refer to section U of the workshop manual.
- 4. Verify repair.



## PARTS INFORMATION

Part Number		Description	Qty.	Inter.
New	Old			
TA01-61-B10B	TA01-61-B10A	Fan Motor	1	Α

INTERCHANGEABILITY "A" = A new part can be used in place of an old part but an old part can not be used in place of a new part.

#### **WARRANTY INFORMATION**

(Applies To Verified Customer Complaints On Vehicles Covered Under Normal Warranty. Refer To The SRT Microfiche For Warranty Term Information.)

Warranty Type:

Α

Symptom Code:

64

Damage Code:

9Q

Part Number Main Cause:

TA01-61-B10B

Quantity:

1

Operation Number/Labor Hrs. U0304XRX / 0.6 Hrs. (Blower motor replacement)
Operation Number/Labor Hrs: U0306XRX / 0.4 Hrs. (Transistor replacement)

CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools / equipment and take training to correctly and safety maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfiers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership.