Service Bulletin

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Category	Applicable Model/s '95-'97 Millenia	Subject A/C ODOR & BLOWER NOISE DUE TO FOREIGN SUBSTANCE	Bulletin No. Issued Revised	011/97 06/19/97
	Millering	TORCION CODO II TITOL		

APPLICABLE MODELS

All 1995-1997 Millenia models with a VIN of JM1 TA22** V1 308609 or lower

DESCRIPTION

- Unusual odor may occur when the A/C is on.
- · Unusual noise may occur when the blower motor is operating.

Dead leaves or other debris enter the notch on the front fender (passenger side), and are sucked into the blower unit, causing unusual noise when the blower motor rotates. Debris also collects in the cooling unit and may become rotten due to moisture. As a field countermeasure, a rubber seal is applied to the notch on the front fender (passenger side). When you encounter a customer complaint on this concern, apply rubber seal according to the instructions in this bulletin.

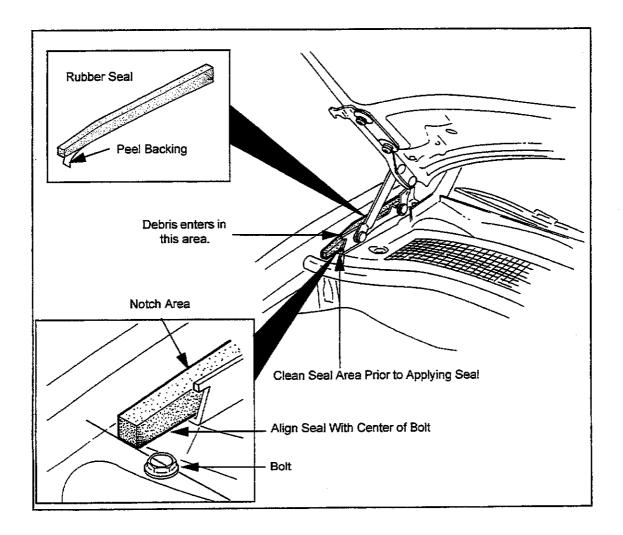
CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools / equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership.

Number: 011/97	Date Issued: 06/19/97	Revised:

REPAIR PROCEDURE

- 1. Use isopropyl alcohol to wipe moisture, grease and dust off the rubber seal application position.
- 2. Apply adhesive backed rubber seal as shown in the illustration below.
- 3. Remove the blower motor to remove the foreign substances from the blower fan and the blower motor casing.
- 4. If an unusual odor occurs, remove the cooling unit to remove debris from the unit.
 - · Clean each part and reinstall.

NOTE: The front end of the rubber seal should be aligned with the center of the bolt.



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PARTS INFORMATION

Part Number	Description	Qty
T0Y1-56-072	Rubber Seal	1

WARRANTY INFORMATION

(Applies To Verified Customer Complaints On Vehicles Covered Under Normal Warranty. Refer To The SRT Microfiche For Warranty Term Information.)

Warranty Type:

Symptom Code:

80 (Noise)

84 (Odor)

Damage Code:

97

Part Number Main Cause:

T0Y1-56-072

Quantity:

Operation Number

XX922XRX

Labor Hrs:

0.2 Hrs

NOTE: If necessary, the labor operation(s) for blower motor R/R and cooling unit R/R may be claimed. [Not to exceed actual time on punch/time flag(s)].